

Technical Datasheet

DESCRIPTION

Styrolux® 656C is a clear styrene-butadiene copolymer (SBC) with enhanced flow properties. It is used almost exclusively for injection molding of rigid, tough parts requiring highest levels of clarity and surface gloss. Styrolux 656C is sterilizable by gamma-rays and offers good hinge properties.

FEATURES

- Tough and stiff grade
- Enhanced flowability
- High clarity

APPLICATIONS

- Moulded containers and bottles
- Toys
- Displays
- Appliance housings
- Garment hangers

Property, Test Condition	Standard	Unit	Values
Rheological Properties			
Melt Volume Rate, 200 °C/5 kg	ISO 1133	cm ³ /10 min	16
Mechanical Properties			
Izod Notched Impact Strength, 23 °C	ISO 180/A	kJ/m ²	3
Izod Notched Impact Strength, -30 °C	ISO 180/A	kJ/m ²	2
Charpy Notched Impact Strength, 23° C	ISO 179	kJ/m ²	2
Charpy Unnotched, 23° C	ISO 179	kJ/m ²	25
Tensile Stress at Yield, 23° C	ISO 527	MPa	35
Tensile Strain at Yield, 23° C	ISO 527	%	2.4
Tensile Modulus	ISO 527	MPa	1800
Tensile Creep Modulus (1000h)	ISO 899	MPa	1050
Tensile Creep Modulus (1h)	ISO 899	MPa	1550
Nominal Strain at Break, 23 °C	ISO 527	%	20
Elongation at Break (MD)		%	20
Flexural Strength	ISO 178	MPa	48
Flexural Modulus	ISO 178	MPa	1900
Flexural Stress at 5% Deflection		MPa	48
Hardness, Shore D	ISO 868	-	72

Styrolux 656C

Styrene Butadiene Copolymer (SBC)



Driving Success. Together.

Property, Test Condition	Standard	Unit	Values
Thermal Properties			
Vicat Softening Temperature VST/B/50 (50°C/h, 50N)	ISO 306	°C	63
Vicat Softening Temperature, VST/A/50 (50°C/h, 10N)	ISO 306	°C	85
Heat Deflection Temperature A; (annealed, 1.8 MPa)	ISO 75	°C	67
Heat Deflection Temperature B; (annealed, 0.45 MPa)	ISO 75	°C	77
Coefficient of Linear Thermal Expansion	ISO 11359	10 ⁻⁶ /°C	60 - 90
Electrical Properties			
Dielectric Constant (100 Hz)	IEC 60250	-	2.5
Dissipation Factor (100 Hz)	IEC 60250	-	3
Dissipation Factor (1 MHz)	IEC 60250	-	8
Volume Resistivity	IEC 60093	Ohm*m	>1E13
Surface Resistivity	IEC 60093	Ohm	1E15
Comparative Tracking Index	IEC 60112	-	600
Optical Properties			
Refractive Index, Sodium D Line	ISO 489	-	1.579
Light Transmission at 550 nm	ASTM D 1003	%	90
Haze	ASTM D 1003	%	1.5
Other Properties			
Density	ISO 1183	kg/m ³	1020
Water Absorption, Saturated at 23°C	ISO 62	%	0.07
Processing			
Linear Mold Shrinkage	ISO 294-4	%	0.3 - 1
Melt Temperature Range	ISO 294	°C	180 to 250
Mold Temperature Range	ISO 294	°C	30 to 50

Typical values for uncolored products

SUPPLY FORM

Styrolux is supplied in pellet form and should be kept in its original containers in cool, dry place. Avoid direct exposure to sunlight. Styrolux® can be stored in silos at temperatures well below 45 °C.

FOOD CONTACT COMPLIANCE STATEMENT

Styrolux complies with the requirements of the FDA regulation 21 CFR 177.1640 and with most of the food regulations in European countries. The suitability of the articles for the intended food-contact application, the influence on taste and odor of the contents, global migration as well as adherence to specific limits has to be tested by the manufacturer or user in every case.

PRODUCT SAFETY

During processing of Styrolux® small quantities of styrene monomer may be released into the atmosphere. At styrene vapor concentrations below 20 ppm no negative effects on health are expected. In our experience, the concentration of styrene does not exceed 1 ppm in well ventilated workplaces - that is where five to eight air changes per hour are made. For safety information please refer to our Material Safety Data Sheet for this product.

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