

Santoprene™ 121-73W175

Thermoplastic Vulcanizate

Product Description	Key Features
A soft, black, UV resistant thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material combines good physical properties and chemical resistance, and is designed for thin wall or complex profile extrusion applications. This grade of Santoprene TPV is shear-dependent and can be processed on conventional thermoplastics equipment for extrusion, thermoforming or vacuum forming. It is polyolefin based and completely recyclable.	<ul style="list-style-type: none"> Recommended for applications requiring excellent flex fatigue resistance. Excellent ozone resistance. Designed for improved UV resistance. Designed for extruding thin sections with excellent definition (down to 0.33 mm [0.013"] radius). Long runs with minimal build-up of material on screen packs or narrow die sections. EU and China RoHS compliant.

General			
Availability ¹	<ul style="list-style-type: none"> Africa & Middle East Asia Pacific 	<ul style="list-style-type: none"> Europe Latin America 	<ul style="list-style-type: none"> North America South America
Applications	<ul style="list-style-type: none"> Automotive - Seals and Gaskets 	<ul style="list-style-type: none"> Automotive - Weather Seals 	
Uses	<ul style="list-style-type: none"> Automotive Applications 	<ul style="list-style-type: none"> Automotive Exterior Trim 	
Agency Ratings	<ul style="list-style-type: none"> EU Annex XVII of Regulation (EC) No 1907/2006 		
RoHS Compliance	<ul style="list-style-type: none"> RoHS Compliant 		
Automotive Specifications	<ul style="list-style-type: none"> CHRYSLER MS-AR100 CGV FORD WSS-M2D380-B1 	<ul style="list-style-type: none"> GM GMP.E/P.057 GM GMW15812, Type 6 	
UL File Number	<ul style="list-style-type: none"> E80017 		
Color	<ul style="list-style-type: none"> Black 		
Form(s)	<ul style="list-style-type: none"> Pellets 		
Processing Method	<ul style="list-style-type: none"> Coextrusion Extrusion 	<ul style="list-style-type: none"> Profile Extrusion Sheet Extrusion 	<ul style="list-style-type: none"> Thermoforming Vacuum Forming
Revision Date	<ul style="list-style-type: none"> 11/16/2011 		

Physical	Typical Value (English)	Typical Value (SI)	Test Based On
Specific Gravity	0.970	0.970	ASTM D792
Density	0.970 g/cm ³	0.970 g/cm ³	ISO 1183

Hardness	Typical Value (English)	Typical Value (SI)	Test Based On
Shore Hardness			ISO 868
Shore A, 15 sec, 73°F (23°C), 0.0787 in (2.00 mm)	78	78	

Elastomers	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Stress at 100% - Across Flow (73°F (23°C))	508 psi	3.50 MPa	ASTM D412
Tensile Stress at 100% - Across Flow (73°F (23°C))	508 psi	3.50 MPa	ISO 37
Tensile Strength at Break - Across Flow (73°F (23°C))	1280 psi	8.80 MPa	ASTM D412
Tensile Stress at Break - Across Flow (73°F (23°C))	1280 psi	8.80 MPa	ISO 37

Typical properties: these are not to be construed as specifications.

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**ExxonMobil Chemical Santoprene™ 121-73W175
Thermoplastic Vulcanizate**

Elastomers	Typical Value (English)	Typical Value (SI)	Test Based On
Elongation at Break - Across Flow (73°F (23°C))	460 %	460 %	ASTM D412
Tensile Strain at Break - Across Flow (73°F (23°C))	460 %	460 %	ISO 37
Tear Strength - Across Flow (73°F (23°C), Die C)	137 lbf/in	24.0 kN/m	ASTM D624
Tear Strength - Across Flow 73°F (23°C), Method Bb, Angle (Nicked)	140 lbf/in	24 kN/m	ISO 34-1
Compression Set 158°F (70°C), 22.0 hr, Type 1	33 %	33 %	ASTM D395B
257°F (125°C), 70.0 hr, Type 1	42 %	42 %	
Compression Set 158°F (70°C), 22.0 hr, Type A	33 %	33 %	ISO 815
257°F (125°C), 70.0 hr, Type A	42 %	42 %	

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Brittleness Temperature	-76 °F	-60 °C	ASTM D746
Brittleness Temperature	-76 °F	-60 °C	ISO 812

Electrical	Typical Value (English)	Typical Value (SI)	Test Based On
Dielectric Strength 73°F (23°C), 0.0800 in (2.03 mm)	690 V/mil	27 kV/mm	ASTM D149
Dielectric Constant 73°F (23°C), 0.0780 in (1.98 mm)	2.70	2.70	ASTM D150
Dielectric Constant 73°F (23°C), 0.0780 in (1.98 mm)	2.70	2.70	IEC 60250

Extrusion	Typical Value (English)	Typical Value (SI)
Drying Temperature	180 °F	82.2 °C
Drying Time	3.0 hr	3.0 hr
Melt Temperature	350 to 400 °F	177 to 204 °C
Die Temperature	400 °F	204 °C
Back Pressure	725 to 2900 psi	5.00 to 20.0 MPa

Extrusion Notes

Santoprene TPV is incompatible with acetal and PVC. For more information regarding processing and mold design, please consult our Extrusion Guide.

Aging	Typical Value (English)	Typical Value (SI)	Test Based On
Change in Tensile Strength in Air 302°F (150°C), 168 hr	-9.0 %	-9.0 %	ASTM D573
Change in Tensile Strength in Air 302°F (150°C), 168 hr	-9.0 %	-9.0 %	ISO 188
Change in Ultimate Elongation in Air 302°F (150°C), 168 hr	-2.0 %	-2.0 %	ASTM D573
Change in Tensile Strain at Break in Air 302°F (150°C), 168 hr	-2.0 %	-2.0 %	ISO 188
Change in Durometer Hardness in Air Shore A, 302°F (150°C), 168 hr	5.0	5.0	ASTM D573

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Aging	Typical Value (English)	Typical Value (SI)	Test Based On
Change in Shore Hardness in Air Shore A, 302°F (150°C), 168 hr	5.0	5.0	ISO 188
Continuous Upper Temperature Resistance	275 °F	135 °C	SAE J2236

Flammability	Typical Value (English)	Typical Value (SI)	Test Based On
Flame Rating			UL 94
0.0394 in (1.00 mm)	HB	HB	
0.0591 in (1.50 mm)	HB	HB	
0.118 in (3.00 mm)	HB	HB	

Additional Information

Values are for injection molded plaques, fan-gated, 102.0 mm x 152.0 mm x 2.0 mm (4.000" x 6.000" x 0.080").
Tensile strength, elongation and tensile stress are measured across the flow direction - ISO type 1, ASTM die C.
Compression set at 25% deflection.

Legal Statement

For detailed Product Stewardship information, please contact Customer Service.

This product, including the product name, shall not be used or tested in any medical application without the prior written acknowledgement of ExxonMobil Chemical as to the intended use.

Processing Statement

Desiccant drying for 3 hours at 80°C (180°F) is recommended. Santoprene TPV has a wide temperature processing window from 175 to 230°C (350 to 450°F) and is incompatible with acetal and PVC. Do not exceed 15% drawdown. For more information, please consult our Material Safety Data Sheet and Extrusion Guide.

Notes

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

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